

**NEW DELIVERY VALVE ASSEMBLIES**

To minimize the danger of a delivery valve assembly being accidentally cocked at assembly, the diameter of that portion of the valve body that protrudes into the plunger bore is being increased (see Figure 1).

NOTE: A cocked delivery valve assembly will initially cause low cranking delivery and will eventually result in a loose delivery valve holder.

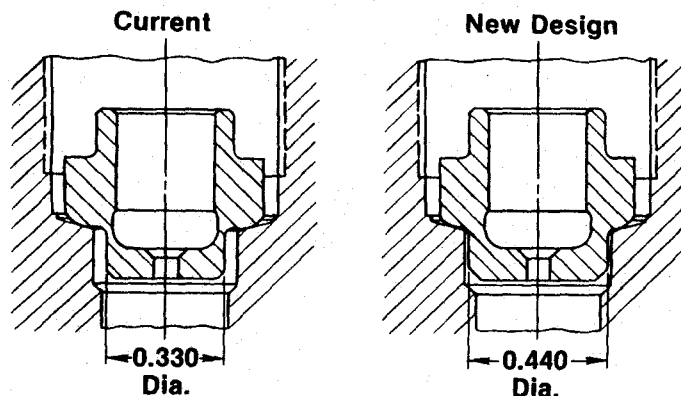


Figure 1

Following are both the current and superseding delivery valve assembly, delivery valve assembly kit and hydraulic head part numbers:

**CURRENT PART NUMBERS**

HD9422BS  
HD9423BS  
HD9453AS  
HD9454AS  
HD9457AS  
KT85222-1 (INCLUDES A VA8522-24A)  
KT85223-1 (INCLUDES A VA8522-9A)  
VA8522-9A  
VA8522-24A  
VA8527-9A

**SUPERSEDING PART NUMBERS**

HD9422CS  
HD9423CS  
HD9453BS  
HD9454BS  
HD9457BS  
KT404291 (INCLUDES A VA8529-24A)  
KT404292 (INCLUDES A VA8529-9A)  
VA8529-9A (VA404355)  
VA8529-24A (VA404356)  
VA8530-9A

All orders for current or superseding parts will be filled from current stock until depleted.