

**SERVICE
INSTRUCTIONS**



Model 300
Parts Bulletin P-1

Supersedes Model 300
Parts Bulletin P-1
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CONTROL RACK BUSHING WITH UNDERSIZE INSIDE DIAMETER

PART NO. BG 409145

INFORMATION:

1. A quantity of production control rack bushings were packaged and sold as a service bushing BG 409145.
2. The production bushing has a .010" smaller inside diameter.
3. Trying to use the production bushing as a service bushing results in reamer interference.

INSTRUCTIONS:

1. Check your stock of BG 409145 using the TSE 76247 reamer pilot end as a go/no-go gage.
2. Submit one warranty claim for all "no-go" undersize bushings as "new defective per this bulletin #P-1."