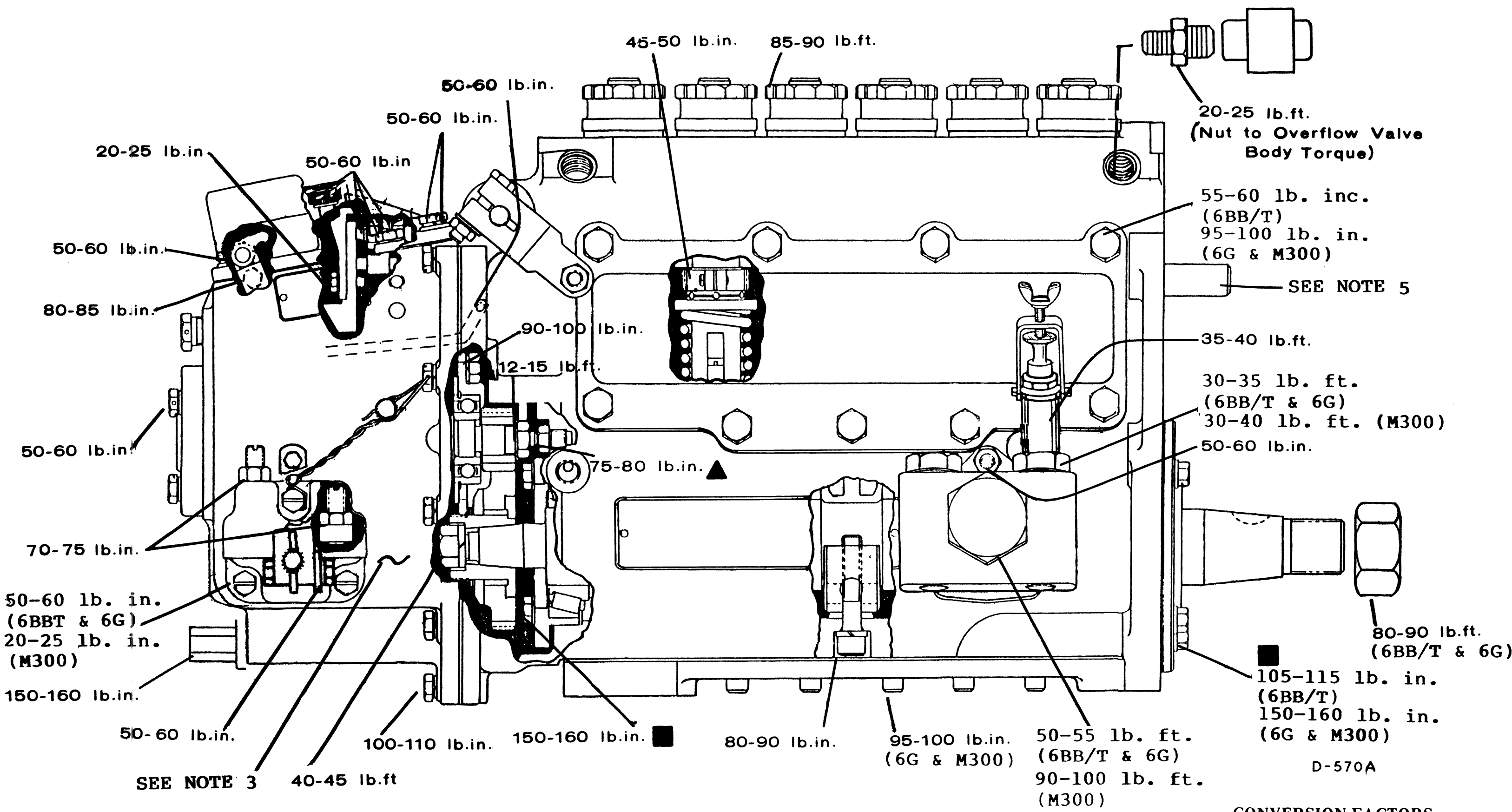


**APE-6BB/T, APE-6G &  
MODEL 300 PLM TORQUE SPECIFICATIONS**



**NOTES**



**CONVERSION FACTORS**  
 1 LB. IN. = 0.11 Nm  
 1 LB. FT. = 1.36 Nm

1. 90-100 lb. in. for Control Rack Locating Screw. Stake into slot of screw two places.
  2. 145-155 lb. in. Stake after tightening for Tappet Guide Screw (6BB/T & 6G).
  3. 30-50 lb. in. for Governor Spring Plate Set Screw (30-35 lb. in. for SC 401836 only).
  4. ¼ - ½ turn beyond finger tight for palnut for Governor Weight & Shaft Assy. Bearing Retaining Plate & Support Plate.
  5. Control Rack movement  
 At 0 RPM - 12 oz. max.  
 At "low idle" - 12 oz. max.
  6. 90-100 lb. in. for Barrel Set Screw (6BB/T & 6G).
- Apply Loctite® #271 to Housing & Screw threads.
- ▲ Apply Loctite® #241 for 6BB/T & 6G and Loctite #242 for Model 300 to Housing & Screw threads.