

APF

**TORQUE
VALUES**

Fuel Injection Service Manual

AMERICAN BOSCH MARKETING

AMBAC
INDUSTRIES

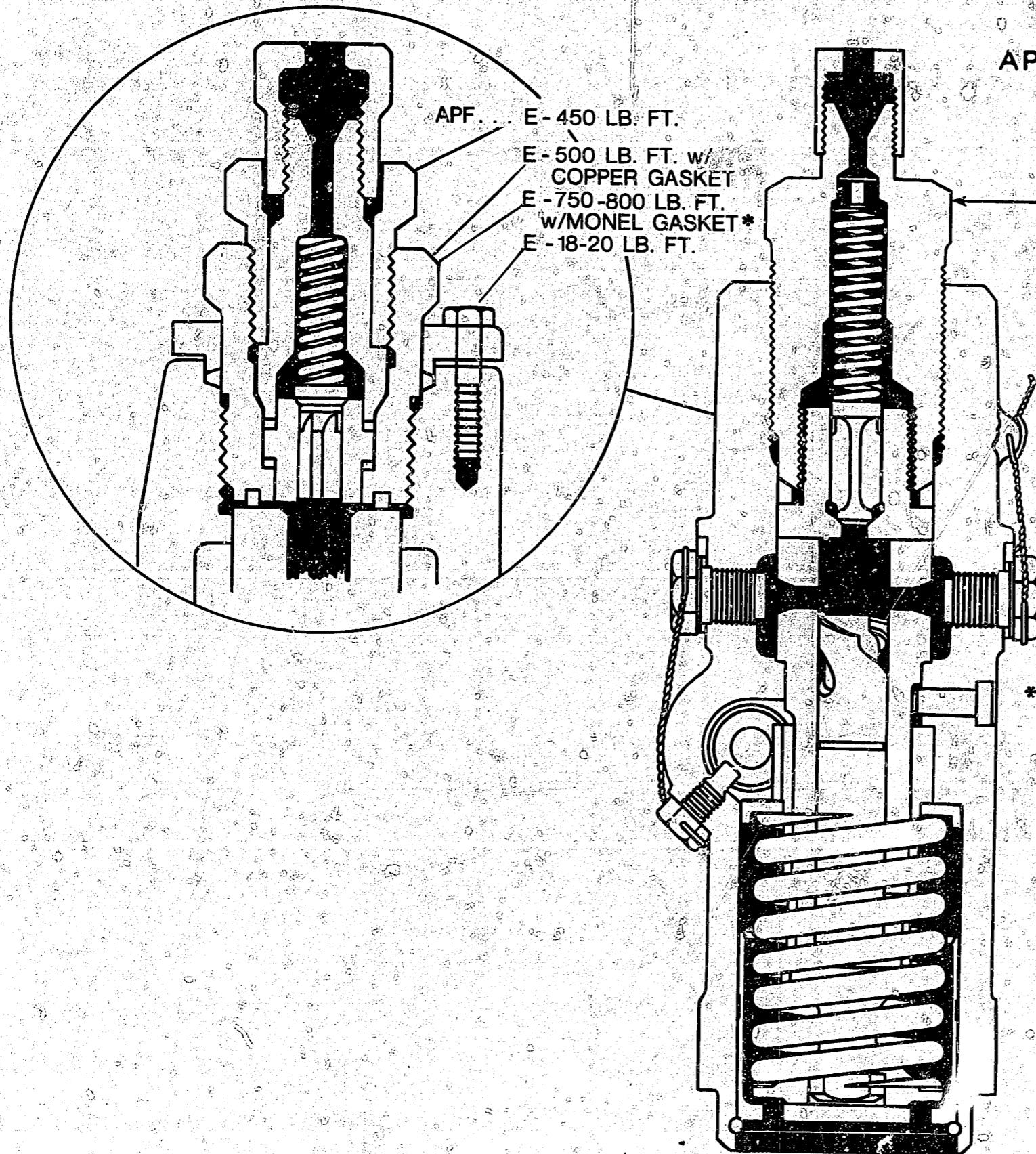
Section D 213/3100
PUMPS - APF
Service Instructions (Supplement)

SPRINGFIELD, MASS. 01107

Supersedes Manual Section D 3000/2,
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TORQUE SPECIFICATIONS
For
AMERICAN BOSCH
APF FUEL INJECTION PUMPS

APF..TYPE PUMP TORQUE VALUES



- APF... A - D.V. HOLDER to 32-34 LB. FT.
 B - D.V. HOLDER to 34-36 LB. FT.
 B - SECURING NUT to 85-90 LB. FT.
 BC - D.V. HOLDER to 240-270 LB. FT.*
 C - D.V. HOLDER to 240-270 LB. FT.*
 CC - SECURING NUT to 450-500 LB. FT.
 CC - D.V. HOLDER to 575-625 LB. FT.*
 CC (STACKED TYPE) - SECURING NUT to 575-625 LB. FT.
 CG - SECURING NUT to 450-500 LB. FT.
 CQ - SECURING NUT to 450-500 LB. FT.
 D - D.V. HOLDER to 350-400 LB. FT.*
 DD - SECURING NUT to 850-900 LB. FT.
 DD (STACKED TYPE) - SECURING NUT to 1400-1500 LB. FT.

45-55 LB. FT. (CC & DD ONLY)

* Pre-torque D.V. Holder as indicated below prior to tightening holder to torque specifications noted above:

		<u>PRE-TORQUE</u>
APF . . .	BC	2 Times To 200 LB. FT.
	C	2 " " 200 LB. FT.
	CC	2 " " 500 LB. FT.
	D	2 " " 300 LB. FT.
	E	3 " " 650 LB. FT.