

PSJ

**TORQUE
VALUES**

SECTION 11

TORQUE CHART

TORQUE VALUES FOR TMD TYPE TIMING DEVICE

NOTE: Numbers In Parentheses Refer To Illustration Numbers In Figure 3-1, Page 44.

<u>DESCRIPTION OF PART</u>	<u>TORQUE</u>
SCREW, Set - Camshaft Nut (11)	15 - 18 Ft. Lb.
NUT, Camshaft (9)	50 - 55 Ft. Lb.
SCREW, Timing Window Cover (25)	50 - 60 In. Lb.
SCREW, Timing Device Mounting (1)	17 - 20 Ft. Lb.
SCREW, Timing Device Mounting (4)	17 - 20 Ft. Lb.
WEIGHT PIN RETAINING SCREW (20)	100 - 110 In. Lb.

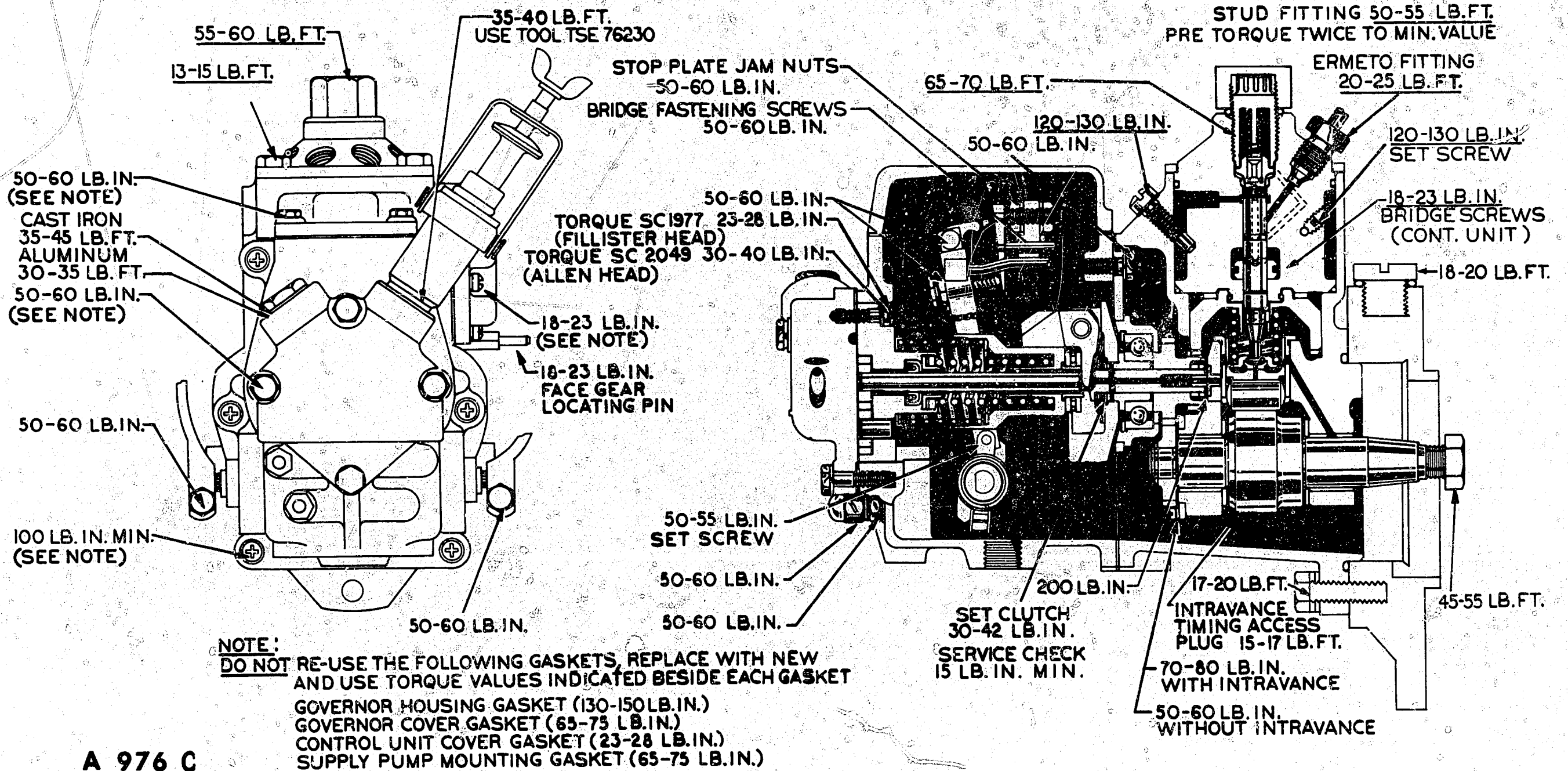
TORQUE VALUES FOR TME TYPE TIMING DEVICE

NOTE: Numbers In Parentheses Refer To Illustration Numbers In Figure 2-1, Page 39.

<u>DESCRIPTION OF PART</u>	<u>TORQUE</u>
SCREW, Set - Camshaft Nut (27)	15 - 18 Ft. Lb.
NUT, Camshaft (26)	50 - 55 Ft. Lb.
SCREW, Timing Window Cover (9)	15 - 20 In. Lb.
SCREW, Coupling To Hub Fastening (18)	17 - 20 Ft. Lb.
NUT, Timing Device Mounting (1)	17 - 20 Ft. Lb.
WEIGHT PIN RETAINING SCREW (11 C)	100 - 110 In. Lb.

PSJ-TYPE PUMP TORQUE VALUES

NOTE: TORQUE AUXILIARY LUBE INLET PLUG (OPPOSITE CONTROL UNIT COVER) TO 15-17 LB.FT.



A 976 C

UNDERLINED TORQUES ARE MOST IMPORTANT